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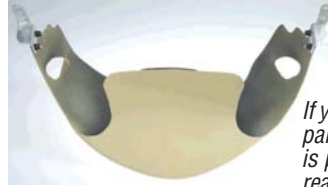
AIRDAM/BELLYPAN MOUNTING INSTRUCTIONS

Please follow these instructions explicitly!

**Thanks for
your
purchase!**

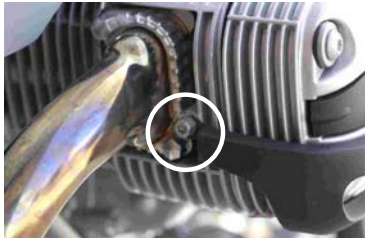
1. The mounting procedure is easiest if your bike is on the center stand, however, it can be done on the side stand.

2. Locate the following bolts:



If you ordered your pan unpainted, it is primed and ready to paint. 400 grit prep sanding is suggested.

Note: This instruction sheet is modified from the sheet for the old aluminum bellypan. Mounting points are the same. Mounting for S and R models are the same.



Accessory bolt, front of each head. 5mm allen head.

3. Remove these bolts, put in a safe place!

4. Place a towel under the bike to protect the surface of the AIRDAM.

5. Carefully place AIRDAM under bike.

6. It is easier if you have a helper hold it up in place while you start the bolts.

7. Hand-tighten the 2 allen head bolts with washers, through the AIRDAM mounting tabs, into the head. Leave loose until the pan is mounted at 4 points. You may have to change the angle of the aluminum bracket slightly to get it to fit flat against the head. use 2 adjustable wrenches to do so.

8. Hold pan up on engine block bottom and thread in the two 6mm bolts. (For R installation, use the furthestmost back holes in engine block) *OPTION: It is not necessary, but you can use a 1/4" to 3/8" standoff between the engine and pan. this will allow any water or gravel to shoot out the back. I suggest you make it out of painted wood plastic or a stack of washers, or find something at your local home improvement store. If you do this, make sure you have long enough bolts to accomodate for the extra thickness.*

9. At this point, the bellypan will hang comfortably...with no stress on any of the mounting points.

10. Tighten all bolts snugly, but not overtight.

11. Take a digital pix of your bike and email it to us so that we can put it on our website! Whole bike side view or 3/4 view and close-up jpegs or pdf files are the best! Send to kdinc1@qwest.net



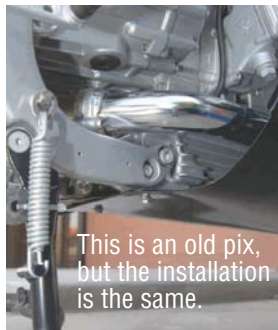
Note: S models have these bolts. R models have the threaded holes but no bolts. See Hardware, Loews, or Home Depot will have them. 1/2" or 3/4" long.

6mm bolts that secure the triangle (on S only, R has open threaded holes.) that the front exhaust mount bolts to.

**Please make sure that the bolts are tightened so that vibration will not loosen them. Loss of bolts may result in the AIRDAM falling off and possibly causing damage and injury to the motorcycle or rider. Do not overtighten, as they are threaded into cast metal. Periodically check these bolts to ensure that they have not loosened. If you detect any movement in the AIRDAM or any of the bolts, check all bolts immediately and retighten. This product is not affiliated with BMW Motorcycles.*



Your installation will look like this if done properly!



This is an old pix, but the installation is the same.



To remove, leave the head mounting brackets installed and remove the 4 hex screws and the 2 underside bolts only.

Ride safe and keep the rubber side down!

Still can't figure it out? Call us M-F 8:30am-5:30pm, MST and we will be glad to help! (719) 473-2030.

Or, email us: r1100sgoodies@gmail.com.

**Always hand-tighten all bolts first to insure that they are threading in properly!
Proper installation is a must!**